

## SECTION 05310 - STEEL DECK

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This Section includes the following:
  - 1. Roof deck.
  - 2. Noncomposite form deck.
- B. Related Sections include the following:
  - 1. Division 3 Section "Cast-in-Place Concrete" for concrete fill and reinforcing steel.
  - 2. Division 5 Section "Structural Steel" for shop-welded shear connectors.
  - 3. Division 5 Section "Metal Fabrications" for framing deck openings with miscellaneous steel shapes.

#### 1.3 SUBMITTALS

- A. Product Data: For each type of deck, accessory, and product indicated.
- B. Shop Drawings: Show layout and types of deck panels, anchorage details, reinforcing channels, pans, deck openings, special jointing, accessories, and attachments to other construction.
- C. Product Certificates: Signed by steel deck manufacturers certifying that products furnished comply with requirements.
- D. Welding Certificates: Copies of certificates for welding procedures and personnel.
- E. Product Test Reports: From a qualified testing agency indicating that each of the following complies with requirements, based on comprehensive testing of current products:
  - 1. Mechanical fasteners.
- F. Research/Evaluation Reports: Evidence of steel deck's compliance with building

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code in effect for Project, from a model code organization acceptable to authorities having jurisdiction.

#### 1.4 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed steel deck similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- B. Testing Agency Qualifications: An independent testing agency, acceptable to authorities having jurisdiction, qualified according to ASTM E 329 to conduct the testing indicated, as documented according to ASTM E 548.
- C. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel," and AWS D1.3, "Structural Welding Code--Sheet Steel."
- D. Fire-Test-Response Characteristics: Where indicated, provide steel deck units identical to those steel deck units tested for fire resistance per ASTM E 119 by a testing and inspection agency acceptable to authorities having jurisdiction.
  - 1. Steel deck units shall be identified with appropriate markings of applicable testing and inspecting agency.
- E. AISI Specifications: Calculate structural characteristics of steel deck according to AISI's "Specification for the Design of Cold-Formed Steel Structural Members."
- F. FM Listing: Provide steel roof deck evaluated by FM and listed in FM's "Approval Guide, Building Materials" for Class 1 fire rating and Class 1-90 windstorm ratings.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.
- B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Steel Deck:

- a. BHP Steel Building Products USA Inc.
- b. Consolidated Systems, Inc.
- c. Epic Metals Corp.
- d. Marlyn Steel Products, Inc.
- e. Nucor Corp.; Vulcraft Div.
- f. Roof Deck, Inc.
- g. United Steel Deck, Inc.
- h. Verco Manufacturing Co.
- i. Wheeling Corrugating Co.; Div. of Wheeling-Pittsburgh Steel Corp.

2.2 ROOF DECK

- A. Steel Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 29, and the following:

1. Galvanized Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grade 33 (230), **[G60 (Z180)] [G90 (Z275)]** zinc coating.
2. Deck Profile: Type WR, wide rib.
3. Span Condition: Double span.
4. Side Laps: Overlapped.

2.3 NONCOMPOSITE FORM DECK

- A. Noncomposite Steel Form Deck: Fabricate ribbed-steel sheet noncomposite form deck panels to comply with "SDI Specifications and Commentary for Noncomposite Steel Form Deck," in SDI Publication No. 29, the minimum section properties indicated, and the following:

1. Galvanized Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grade 33 (230), G60 (Z180) zinc coating.
2. Span Condition: Double span.
3. Side Laps: Overlapped.

2.4 ACCESSORIES

- A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.
- B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.

- C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling,

carbon-steel screws, No. 10 (4.8 mm) minimum diameter.

- D. Rib Closure Strips: Vulcanized, closed-cell, synthetic rubber.
- E. Steel Sheet Accessories: Steel sheet, of same material, finish, and thickness as deck, unless otherwise indicated.
- F. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), of same material and finish as deck, and of thickness and profile recommended by SDI Publication No. 29 for overhang and slab depth.
- G. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck, unless otherwise indicated.
- H. Recessed Sump Pans: Single-piece steel sheet, 0.0747 inch (1.90 mm) thick, of same material and finish as deck, with 3-inch- (76-mm-) wide flanges and level recessed pans of 1-1/2- inch (38-mm) minimum depth. For drains, cut holes in the field.
- I. Flat Sump Plate: Single-piece steel sheet, 0.0747 inch (1.90 mm) thick, of same material and finish as deck. For drains, cut holes in the field.
- J. Galvanizing Repair Paint: SSPC-Paint 20 or DOD-P-21035, with dry film containing a minimum of 94 percent zinc dust by weight.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance.

### 3.2 INSTALLATION, GENERAL

- A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 29, manufacturer's written instructions, and requirements in this Section.
- B. Install temporary shoring before placing deck panels, if required to meet deflection limitations.
- C. Locate decking bundles to prevent overloading of supporting members.
- D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.

- E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.
- F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to decking.
- G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of decking, and support of other work.
- H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.
- I. Mechanical fasteners may be used in lieu of welding to fasten deck where indicated. Locate mechanical fasteners and install according to deck manufacturer's written instructions.

### 3.3 ROOF DECK INSTALLATION

- A. Fasten roof deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated or arc seam welds with an equal perimeter, but not less than 1-1/2 inches (38 mm) long, and as follows:
  - 1. Weld Diameter: 5/8 inch (16 mm), nominal.
  - 2. Weld Spacing: Weld edge and interior ribs of deck units with a minimum of two welds per deck unit at each support. Space welds 12 inches (305 mm) apart in the field of the roof and 6 inches (150 mm) apart in roof corners and perimeter, based on roof-area definitions of FM Loss Prevention Data Sheet 1-28.
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of 1/2 of the span or 18 inches (450 mm), and as follows:
  - 1. Mechanically fasten with self-drilling No. 10 (4.8-mm-) diameter or larger carbon-steel screws.
  - 2. Fasten with a minimum of 1-1/2-inch- (38-mm-) long welds.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm), with end joints as follows:
  - 1. End Joints: Lapped 2 inches (51 mm) minimum or butted at Contractor's option.
- D. Roof Sump Pans and Sump Plates: Install over openings provided in roof decking and weld flanges to top of deck. Space welds not more than 12 inches (305 mm) apart with at least 1 weld at each corner.

- E. Miscellaneous Roof Deck Accessories: Install ridge and valley plates, finish strips, cover plates, end closures, and reinforcing channels according to deck manufacturer's written instructions. Weld to substrate to provide a complete deck installation.
- F. Flexible Closure Strips: Install flexible closure strips over partitions, walls, and where indicated. Install with adhesive according to manufacturer's written instructions to ensure complete closure.

### 3.4 FLOOR DECK INSTALLATION

- A. Fasten floor deck panels to steel supporting members by mechanical fasteners.
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of 1/2 of the span or 36 inches (910 mm), and as follows:
  - 1. Mechanically fasten with self-drilling No. 10 (4.8-mm-) diameter or larger carbon-steel screws.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm), with end joints as follows:
  - 1. End Joints: Lapped or butted at Contractor's option.
- D. Pour Stops and Girder Fillers: Weld steel sheet pour stops and girder fillers to supporting structure according to SDI recommendations, unless otherwise indicated.
- E. Floor Deck Closures: Weld steel sheet column closures, cell closures, and Z-closures to deck, according to SDI recommendations, to provide tight-fitting closures at open ends of ribs and sides of decking. Weld cover plates at changes in direction of floor deck panels, unless otherwise indicated.

### 3.5 FIELD QUALITY CONTROL

- A. Testing: Contractor will engage a qualified independent testing agency to perform field quality-control testing.
- B. Field welds will be subject to inspection.
- C. Testing agency will report test results promptly and in writing to Contractor and Architect.
- D. Remove and replace work that does not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

### 3.6 REPAIRS AND PROTECTION

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Repair Painting: Wire brush and clean rust spots, welds, and abraded areas on top surface of prime-painted deck immediately after installation, and apply repair paint.
- C. Provide final protection and maintain conditions to ensure that steel deck is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05310